

BuyMBS.com Siding Brake Reference Guide



	Q Series	QMS	Windy	Pro 14	Pro 14 HD	Pro 19	Maximum XL	MX Series	Trim A Brake II	Mark I	Mark II Trim Master Contractor	Mark II Trim Master HD Residential	Metal Master 20 Contractor	Metal Master 20 HD Residential	Mark IV Industrial Trim Master	Industrial Trim Master Metal Master 20
Price	\$\$	\$\$\$	\$	\$\$	\$\$\$	\$\$	\$\$\$\$	\$\$\$\$	\$	\$\$	\$\$	\$\$\$	\$\$\$	\$\$\$\$	\$\$\$\$\$	\$\$\$\$\$
2'	-	-	-	-	-	-	-	-	T200	M2-S	TM2-S	-	MM260	-	-	-
4'	-	-	-	-	-	14206	-	-	-	-	-	-	-	-	-	-
4'-6"	-	-	-	-	-	-	-	-	T450	M4-S	TM4-S	-	MM460	-	-	-
5'-11"	QS511	QMS511	-	-	-	-	-	-	-	-	-	-	-	-	-	-
6'	-	-	-	-	-	11825	-	-	-	-	-	-	-	-	-	-
6'-6"	-	-	-	-	-	-	-	-	T650	M6-S	TM6-S	TM6HD-S	MM660	MM661	IT6-S	IM665
7'-10"	QS710	QMS710	-	-	-	-	-	-	-	-	-	-	-	-	-	-
8'-6"	-	-	10828	10565	-	10556	11017	14470	T850	M8-S	TM8-S	TM8HD-S	MM860	MM861	IT8-S	IM865
10'-6"	QS106	QMS106	10829	10567	10568	10558	11018	14471	T1050	M10-S	TM10-S	TM10HD-S	MM1060	MM1061	IT10-S	IM1065
12'-6"	-	-	-	10569	-	10560	11019	14472	T1250	M12-S	TM12-S	TM12HD-S	MM1260	MM1261	IT12-S	IM1265
14'-6"	-	-	-	-	-	-	10997	-	-	-	-	TM14HD-S	-	MM1461	IT14-S	IM1465
Throat Depth	19-1/2"	19-1/2"	14"	14"	14"	19"	19"	19-5/8"	13-3/8"	14"	14"	14"	20"	20"	14"	20"
Bends Vinyl	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Aluminum*	0.024"	0.024"	0.030"	0.030"	0.040"	0.030"	0.040"	0.050"	0.024"	0.027"	0.027"	0.032"	0.027"	0.032"	0.050"	0.050"
Bends Soft Aluminum*	0.024"	0.024"	0.030"	0.030"	0.040"	0.030"	0.040"	0.050"	x	0.032"	0.032"	0.040"	0.032"	0.040"	0.050"	0.050"
Bends Galvanized Steel*	28 Ga.	28 Ga.	29 Ga.	28 Ga.	26 Ga.	28 Ga.	24 Ga.	22 Ga.	x	29 Ga.	29 Ga.	26 Ga.	29 Ga.	26 Ga.	20 Ga.	20 Ga.
Bends Copper*	16 Oz.	16 Oz.	x	16 Oz.	20 Oz.	16 Oz.	32 Oz.	32 Oz.	x	24 Oz.	24 Oz.	32 Oz.	24 Oz.	32 Oz.	36 Oz.	36 Oz.
Bends Painted Galvanized Steel*	x	x	x	x	x	x	26 Ga.	24 Ga.	x	29 Ga.	29 Ga.	26 Ga.	29 Ga.	26 Ga.	24 Ga.	24 Ga.
Bends Stainless Steel*	x	x	x	x	x	x	24 Ga.	24 Ga.	x	29 Ga.	29 Ga.	26 Ga.	29 Ga.	26 Ga.	24 Ga.	24 Ga.
Hemming	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	x	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	x	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Warranty	n/a	n/a	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year

x - Denotes that this brake cannot bend this type of material under any circumstances

-- Denotes that the brake is not available in that particular size