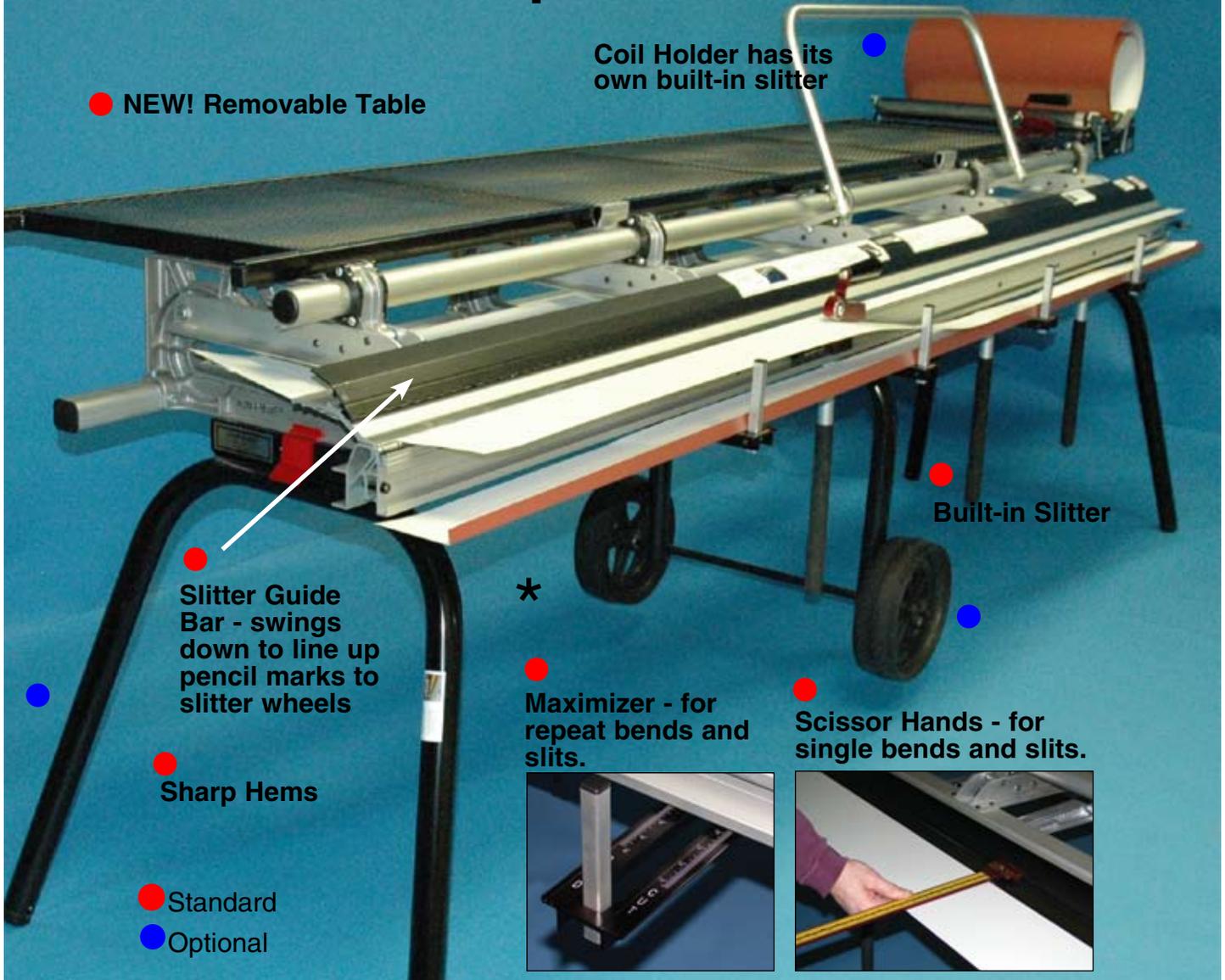




This product was invented by the owner of Alum-A-Pole. You can expect the same high quality and years of virtually maintenance free use. Basic Model also available.

Alum-A-Brake Operations and Features



● **NEW! Removable Table**

● **Coil Holder has its own built-in slitter**

● **Built-in Slitter**

● **Slitter Guide Bar - swings down to line up pencil marks to slitter wheels**

*

● **Maximizer - for repeat bends and slits.**

● **Scissor Hands - for single bends and slits.**

● **Sharp Hems**

● **Standard**

● **Optional**

Alum-A-Legs, Wheels and Coil Holders are the only options; everything else is standard.

*Preventing coil from dropping while slitting -- simply make a table by bending an "L" cap.

***IMPORTANT**

To prevent internal scratching **ALWAYS** lock scraps in the brake jaws when transporting. Likewise any shavings, dust etc. should be removed before operating brake.

Apply WD40 sparingly into slitter tracks as needed.

Bending & Slitting Capability - will easily accommodate any and all materials of other manufacturers standard brakes.

General Rule - when the piece you are bending requires bending from both sides, start with the middle other side bend first. Then work your way out.

Free Replacement Parts - unless your brake has been abused, all replacement parts are free. This includes slitter parts.

Adjustment Free - Patent Pending Unique Compound Leverage Cam Locks eliminates brake adjustments.



Transporting your brake - aside from clamping scrap materials in your brake to prevent internal scratching, it is a good idea to remove your splitter while traveling. This is accomplished by pulling the spring loaded pin and sliding the splitter off the brake splitter track.

For Single Bends or Slits

Swing out scissor hand on black splitter bar. Hold in place on dimension required. Slit or Bend after locking brake. Lining up penciled slit marks is accomplished by placing those marks against black Slitter Guide Bar edge. You must swing slitter guide bar upward to facilitate slitting.

Repeat "L" Caps - lets assume you require numerous 5" x 1" pieces.

1. Slit the amount of 6 inch pieces you need using your Maximizer Pin at the 6" slitter setting.
2. Set your bend setting at 5 inches. Bend all your pieces.

Bending Posts - Always allow for wood warpage by adding 1/4 to 1/2 inch to actual post dimension.*If you slit your material at 21 inches and set your maximizer pin at 4 inches, you simply bend 4 times to complete your post. The remaining 1 inch gets Pro-Trim Taped. This will only work with Pro-Trim Vinyl Coil. Aluminum will kink. And certainly...rot over pressure treated wood!!!



Hemming - Lock brake after inserting to desired depth. Bend to the max. Remove. Re-lock brake. Insert between stainless edge and rubber strip. Pull on handle to crush angle flat.

General Rule on Slitting - obviously, the black slitter guide bar needs to be swung up and out of the way. You must start at the right side of the material you are slitting. You may push or pull because the track is very forgiving. You may elect to shoot your slitter back to the extreme righthand side where it will come to a halt.

We hope you enjoy your new Alum-A-Brake.



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