Material	Maximum Thickness
Aluminum	.040" (1.0 mm) slitting, .032" (0.8 mm) and perforating
Galvanized Steel	24 ga. (0.6 mm)
Painted Steel (Grade D)	24 ga. (0.6 mm)
Roofing Copper	24 oz.
Zinc	.040" (1.0 mm)