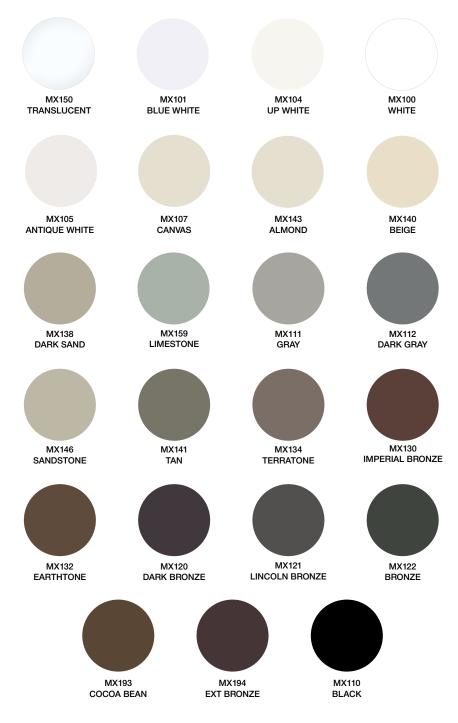
# Multi-Purpose Adhesive Sealant



- · Excellent adhesion
- · Permanently flexible
- · Extrudes to -20°F
- · Adheres to:
  - Metals
  - Wood
  - Masonry
  - PVC
  - PVDF
  - Common Construction Materials



Colors shown for illustrative purposes. Verify product color match before applying.





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ISO 9001:2015 (QMS with Design)
IATF 16949:2016 (QMS with Design)



# **Multi-Purpose Adhesive Sealant**

## **Product Specifications**

Physical Property	Test Method	Performance Range Type I - Class 35	Performance Range Type II - Class 50
Appearance		Colored Paste	Colored Paste
Viscosity	Brookfield #7 @ 10 rpm	3500-7000 poises	4500-8000 poises
Extrusion Rate	1/8" Orifice @ 50 psi	30 - 80 grams/minute	30 - 80 grams/minute
Skin Over Time	3/8" @ 50% RH & 77°F	5 - 10 minutes	5 - 10 minutes
Through Cure	3/8" @ 50% RH & 77°F	48 hours	48 hours

#### Typical Properties\*

Physical Property	Test Method	Typical Value Type I - Class 35	Typical Value Type II - Class 50
Specific Gravity		1.00 - 1.05	1.15 - 1.25
Tensile Strength	ASTM D412	140 - 200 psi	170 - 220 psi
Elongation	ASTM D412	500 - 650%	800 - 1000%
Tear Resistance	ASTM D624	30 - 35 pli	30 - 35 pli
Shore Hardness	ASTM D2240	20 +/- 5	25 +/- 5
Service Temperature		-40°F to 400°F (-40°C to 205°C)	-40°F to 400°F (-40°C to 205°C)
Joint Sealant Designation	ASTM C920	Type S Grade NS Class 35 Use NT, M, G, A, O	Type S Grade NS Class 50 Use NT, M, G, A, O
Adhesion Glass Aluminum Vinyl	ASTM D903	12 - 15 pli 10 - 14 pli 12 - 15 pli	12 - 15 pli 10 - 14 pli 12 - 15 pli

<sup>\*</sup>The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary.

The information provided in the above table is not intended for use in preparing specifications. Please consult manufacturer for additional information.

#### Permanently Flexible

- · Will not shrink or crack
- · Waterproof

- · Mold/Mildew resistant
- · Invisible to UV light

#### Interior and Exterior Applications

- Excellent adhesion to most building substrates
- · Completely cured within 48 hours
- · Will not sag or slump
- · Tack-free in 10 minutes

# Easily Gunned at all Temperatures

- Weatherproof plastic cartridges with removable tips
- · Excellent tooling properties

#### VOC Compliant in all 50 States (Green Building Compliant)

· Low odor · Solvent free

#### **AAMA Verified for Window Installs**

· Will not freeze

- · 18 month shelf life
- · Available in all major siding, trim coil, window, and metal roof manufacturer colors

## **Professional Grade**







