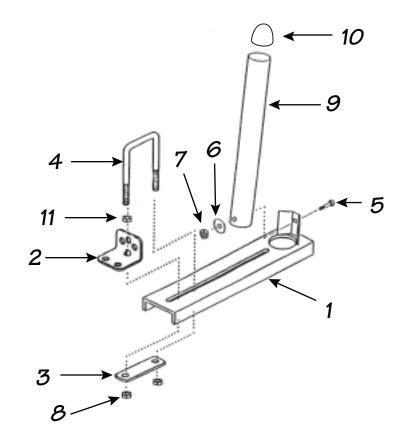
PVC Boat Guide On's

Installation Instructions Part #86105

This kit contains the following components:

#	Qty.	Part #	Description
1	2	48075	Guide Base
2	2	48076	Angle Adjuster
3	2	48010	Link Bar
4	2	10986Z	U-bolt
5	2	10919	Carriage Bolt 3/8" x 3"
6	2	10502	3/8" Flat Washer
7	2	10627	/8" Hex. Nyloc Nut
8	4	10645	1/2" Hex Nyloc Nut
9	2	48074	Guide Tube
10	2	48353F	Bullet End Cap
11	2	10646Y	1/2" Hex Nuts



Installing your Boat Guides:

- 1. Determine the position for the guides on your trailer. (Side Guides are normally installed as far back as possible on the trailer).
- 2. Place U-Bolt over frame. Determine the hole in Angle Adjuster that most closely fits your frame width.
- 3. Slide Angle Adjuster over inside leg of U-Bolt. NOTE: For frames less than 3" wide and more than 3" deep, thread 1/2" nut onto U-bolt first.
- 4. Position the Guide Base under the frame so that the u-bolt lines up in the slot on the Guide Base.
- 5. Loosely fasten the 1/2" nyloc nuts to the u-bolt.
- 6. Place the guide tube in position with the guide base. Align the holes.
- 7. Place the 3/8"x 3" carriage bolt thru the guide base and the guide tube, place 3/8" washer and nut on the carriage bolt and tighten.
- 8. Repeat 1-7 for the other side.
- 9. Finally check the placement of both boat guides, adjust position so they are both the same distance from the end.
- 10. Tighten nuts under the guide base.

Instructions #15307 (A298 - Rev. 3/19/19)

